TECHNICAL DATA SHEET EM3772



EM3772

Transparent PU sealer for frames

Main features of the product:

 Fast speed curing 	 High transparency
Good covering	 Easy automatic suitable for furniture frame

Application field : wooden doors, furniture, frames

Substrate preparation: sanding wooden items whit grain 180

Application:	Spray gun, airless and air-mix			
Mixing preparation:	Product	Code	% weight	
	Part "A"	EM3772	100	
	catalyst	EMC01	50	
	Thinner	EM725	20-30	

Chemical-Physical Properties at 20℃

Application Characteristics

Solid content (%)	45±3	Quantity recommended per coat	120- 150 g/m ²
Specific gravity (g/cm ³) at 20℃	0.99± 0,03	Number of hands recommended	Min 4- max 6
Viscosity DIN 4 (s) at 20℃	38±5	Mix. Viscosity ready to use cup DIN 4 at 20℃	14-17 sec
Pot life (h) at 20℃	3÷4 h		

General indications about the cycle				
	Drying at 20℃(min)	Drying in tunnel at 40℃(min)		
Dry dust free	20 min	15 min		
Imprint free	35÷40 min	20÷25 min		
Sandable	3 : 4 h	1-2 h		

Alternative thinners:

EM726 During the summer time

Storage:

Keep the cans carefully sealed, in a well-ventilated and temperature controlled between 10-30 °C

Deadline:

12 months from date of manufacture when stored according to directions above

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THE DATA AND INFORMATION ON THIS TECHNICAL DATA SHEET ARE BASED ON OUR BEST KNOWLEDGE AT PRESENT. IT IS THE USER'S RESPONSIBILITY TO MAKE SURE THAT THE PRODUCT MEETS HIS/HER NEEDS IN RELATION TO THE TOOLS USED FOR APPLICATION, THE SURFACES TO BE COATED AND THE ENVIRONMENTAL CONDITIONS FOR APPLICATION.

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