



EM3772

Transparent PU sealer for frames

Main features of the product:

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| <ul style="list-style-type: none"> • Fast speed curing • Good covering | <ul style="list-style-type: none"> • High transparency • Easy automatic suitable for furniture frame |
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Application field : wooden doors, furniture, frames

Substrate preparation: sanding wooden items whit grain 180

Application:	Spray gun, airless and air-mix		
Mixing preparation:	Product	Code	% weight
	Part "A"	EM3772	100
	catalyst	EMC01	50
	Thinner	EM725	20-30

Chemical-Physical Properties at 20°C

Solid content (%)	45±3
Specific gravity (g/cm ³) at 20°C	0.99± 0,03
Viscosity DIN 4 (s) at 20°C	38±5
Pot life (h) at 20°C	3÷4 h

Application Characteristics

Quantity recommended per coat	120- 150 g/m ²
Number of hands recommended	Min 4- max 6
Mix. Viscosity ready to use cup DIN 4 at 20°C	14-17 sec

General indications about the cycle

	Drying at 20°C(min)	Drying in tunnel at 40°C(min)
Dry dust free	20 min	15 min
Imprint free	35÷40 min	20÷25 min
Sandable	3÷4 h	1-2 h

Alternative thinners:

EM726	During the summer time
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Storage:

Keep the cans carefully sealed, in a well-ventilated and temperature controlled between 10-30 °C

Deadline:

12 months from date of manufacture when stored according to directions above